





TEST REPORT

100 Clemson Research Blvd. Anderson, SC 29625 (864) 656-1094 Fax: (864) 656-1095 www.brickandtile.org

Results of Tests on Brick conducted in accordance with ASTM C67-14 Standard Method for Sampling and Testing

Brick and Structural Clay Tile

08/19/2016

Name: Glen-Gery Corporation

433 S. Pottsville Pike

Shoemakersville, PA 19555

Phone: 610-562-3076

Fax: 610-562-2084

Plant: Report Number: York

*Temperature: 60 - 90F *Humidity: 30% - 70%

Received Date:

GGYK-1505 06/30/2016

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0,00,20.0

Sampled Date:

06/22/2016

Lot:

06620WA

Product Code:

71002103

Sample Description: York Shale Extruded Solid

| | | | | | | | Test Date |
|---|--------------------|--------------------|--------------------|--------------------|--------------------|---------|------------|
| Absorption | 1 | 2 | 3 | 4 | 5 | Average | |
| 24 Hour Submersion in Cold Water (%) | 3.61 | 3.32 | 2.51 | 2.74 | 2.99 | 3.03 | 07/05/2016 |
| 5 Hour Submersion in Boiling Water (%) | 5.49 | 5.24 | 4.30 | 4.47 | 4.73 | 4.85 | |
| Saturation Coefficient (Ratio of 24H to 5H) | 0.66 | 0.63 | 0.58 | 0.61 | 0.63 | 0.62 | |
| Compressive Strength | 1 | 2 | 3 | 4 | 5 | Average | |
| psi | 18,997 | 23,169 | 23,224 | 24,196 | 26,696 | 23,256 | 07/06/2016 |
| MPa | 131.0 | 159.7 | 160.1 | 166.8 | 184.1 | 160.3 | |
| Breaking Load | 6 | 7 | 8 | 9 | 10 | Average | |
| (lb/in.) | 1,229 | 1,005 | 1,076 | 1,156 | 965 | 1,086 | 07/14/2016 |
| Efflorescence | 11 | 12 | 13 | 14 | 15 | | |
| | Not Effloresced | Not Effloresced | Not Effloresced | Not Effloresced | Not Effloresced | | 07/19/2016 |
| IRA (Oven Dried Method) | 6 | 7 | 8 | 9 | 10 | Average | |
| g/min/30 in. ² | 10.7 | 10.4 | 9.8 | 10.8 | 9.3 | 10.2 | 07/12/2016 |
| Abrasion Resistance | 1 | 2 | 3 | 4 | 5 | Average | |
| | 0.02 | 0.01 | 0.01 | 0.01 | 0.01 | 0.01 | 07/12/2016 |

The brick represented by the test results shown here comply with the physical property requirements of the standards listed below:

ASTM C 216 - 15 Standard Specification for Facing Brick (Solid Masonry Units Made From Clay or Shale)

Grade: SW, MW

ASTM C 32 - 13 Standard Specification for Sewer and Manhole Brick (Made From Clay or Shale)

Grade: SM, SS / MM, MS

ASTM C 62 - 13a Standard Specification for Building Brick (Solid Masonry Units Made From Clay or Shale)

Grade: SW, MW, NW

ASTM C 902 - 15 Standard Specification for Pedestrian and Light Traffic Paving Brick

Class: SX, MX, NX Type: I, II, III

CAN/CSA-A82-06 Fired masonry brick made from clay or shale

Grade: IG, EG

Michael Walker, Quality Manager