



TEST REPORT

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Results of Tests on Brick conducted in accordance with ASTM C67-14 Standard Method for Sampling and Testing

Brick and Structural Clay Tile

09/28/2015

Name:	Glen-Gery Corporation P.O. Box 340 Shoemakersville, PA 19555	Plant:	Bigler	*Temperature: 60 - 90F
Phone:	610-562-3076	Report Number:	GGBI-0953	*Humidity: 30% - 70%
Fax:	610-562-2084	Received Date:	08/31/2015	
		Sampled Date:	08/13/2015	
		Lot:		
		Product Code:	71606102	

Sample Description: **Bigler Clay/ Shale w/ Additives Extruded Paver**

						Average	Test Date
Absorption	1	2	3	4	5		
24 Hour Submersion in Cold Water (%)	2.62	1.83	2.43	2.60	3.04	2.50	09/14/2015
5 Hour Submersion in Boiling Water (%)	3.81	3.44	3.27	3.39	3.85	3.55	
Saturation Coefficient (Ratio of 24H to 5H)	0.69	0.53	0.74	0.77	0.79	0.70	
Compressive Strength	1	2	3	4	5	Average	
<i>psi</i>	18,934	19,529	19,764	18,621	20,101	19,390	09/14/2015
<i>MPa</i>	130.5	134.6	136.3	128.4	138.6	133.7	
Breaking Load	6	7	8	9	10	Average	
<i>(lb/in.)</i>	1,829	2,540	2,224	2,757	2,118	2,293	09/21/2015
Efflorescence	11	12	13	14	15		
	Not Effloresced	Not Effloresced	Not Effloresced	Not Effloresced	Not Effloresced		09/21/2015
IRA (Oven Dried Method)	6	7	8	9	10	Average	
<i>g/min/30 in.²</i>	3.7	3.6	3.6	5.0	5.0	4.2	09/15/2015
Abrasion Resistance	1	2	3	4	5	Average	
	0.01	0.01	0.01	0.01	0.02	0.01	09/15/2015

The brick represented by the test results shown here comply with the physical property requirements of the standards listed below:

ASTM C 32 - 13a Standard Specification for Sewer and Manhole Brick (Made From Clay or Shale)
Grade: SM, SS / MM, MS

ASTM C 62 - 13 Standard Specification for Building Brick (Solid Masonry Units Made From Clay or Shale)
Grade: SW, MW, NW

ASTM C 902 - 14 Standard Specification for Pedestrian and Light Traffic Paving Brick
Class: SX, MX, NX

Type: I, II, III

CAN/CSA-A82-06 Fired masonry brick made from clay or shale
Grade: IG, EG

Michael Walker, Quality Manager

**The temperature and humidity of the Bishop Materials Laboratory is constantly kept between 60 -90F, and 30-70% RH*

The results shown above apply only to the samples tested, which are provided by the customer.

This test report shall not be reproduced except in full, without written approval of the laboratory.